



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA3-300
Job Sheet 183081



Part No: SWA3-300

Job Qty: 10 ea

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SWA3-300 Rev 3 JPP Rev A 18.02.13 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Container		Free 18-11-28
110	Mori Seiki	10 pcs	10/12/18	10/12/18	0.50	5.00	MORI NV5000-1		PJ 18-11-29
120	QC	10 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Machining-1		PJ 18-11-29
130	QC	10 pcs	10/12/18	10/12/18	0.00	0.00	QC8 Machining-1		D.A 18-12-01
150	Outsource	10 pcs	10/12/18	10/12/18			GRO002-VC	8	DEC 18-12-3
160	Packaging	10 pcs	10/12/18	10/12/18	0.00	0.00	Packaging2		DEC 18-12-3
170	QC	10 pcs	10/12/18	10/12/18	0.00	0.00	QC6		38
180	Packaging	10 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3		9-89
190	QC21-SA	10 Ea	10/12/18	10/12/18	0.00	0.00	QC21		DEC 18-12-3

Part Op 110 - 1-Machine as per folio FC051 FOLIO REV: AA DWG REV: 3 3- Jaws for 2nd op are in
Descriptions: #185 2-Deburr

150 - -Issue P/O to Groupe Attech: 10041916 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS
2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.250	6061-T6 Bar .500 X 1.25	1.0800 ft (.108 ea)	90-Start up Operation	5092911

CLT at 6.500 = 5 pcs

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X01.250	1	20	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

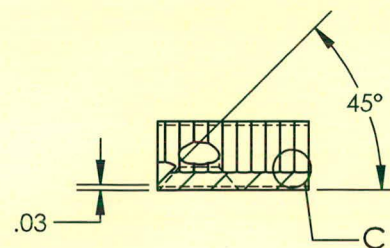
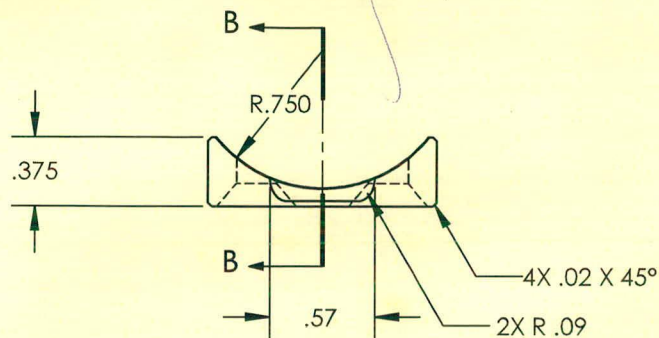
QA Closed: _____ Date: _____

Work Order update only ☐

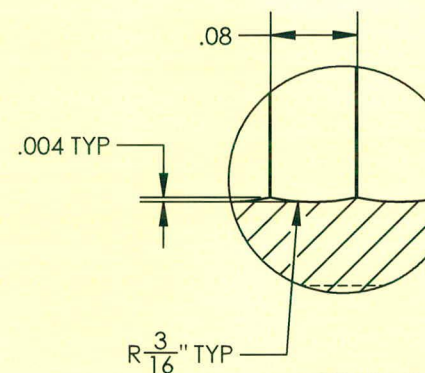
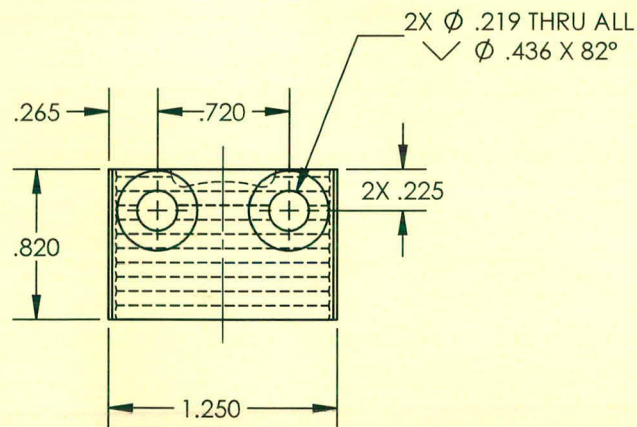
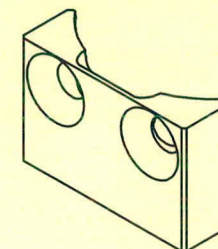
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K0A 1K7 TEL: 1-813-832-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 11/29/18		Container No: S132953 Part: SWA3-300 Job No: 183081 Serial No/Batch: S132953 Revision: 3 Inspector: Exp Date: Instructions:		Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
Environment ☐ Design ☐ Documentation ☐ Equipment/Tools ☐ Handling ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	OTHER : _____ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
3		8/30/2012	JAG



SECTION B-B



DETAIL C
SCALE 6 : 1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 183081 MWS
180912

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			SWA3-300	1	WIRE CLAMP	6061-T6	1/2 X 1 X 1-3/8	

RED BARN MACHINE	
TITLE WIRE CLAMP SWA3 SWIVEL	
DWG NO. SWA3-300	REV 3
MAT'L 6061-T6	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 6/14/1997
SHEET 1 OF 1	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041916**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041916
PO Date: 12/3/18
Due Date: 12/19/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186662	RBT112800-3	PTO Seal Install Tool -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/10/18	21 pcs	0 pcs	21 pcs	\$5.83/pcs	\$122.43
Line Item Note Can we pick up first thing Monday morning?											
2	186574	RBW6205G19432-3G-3	Receiver -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/19/18	4 pcs	0 pcs	4 pcs	\$5.83/pcs	\$23.32

4x DEC 07 2018



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PURCHASE ORDER **PO041916**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	184992	RBWSI-HT-12AS-M-2	Base -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/10/18	11 pcs	0 pcs	11 pcs	\$5.83/pcs	\$64.13
4		RBW6205G26251-3G	Spacer -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/13/18	6 pcs	0 pcs	6 pcs	\$5.83/pcs	\$34.98
5	184947	RBW6405G00332-3G-1	Base -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/13/18	4 pcs	0 pcs	4 pcs	\$5.83/pcs	\$23.32
6	183081	SWA3-300	Wire Clamp -Issue P/O to ATG; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	12/7/18	10 pcs	0 pcs	10 pcs	\$5.83/pcs	\$58.30

6x

DEC 07 2018

6x

DEC 07 2018

Dr
38
9-89



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PURCHASE ORDER

PO041916

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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Line Item Note * FRIDAY PLEEEEEEEEEEEEEEEEEASE? *

:)

Grand Total: \$326.48

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/4/18 8:05 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916713

Date: 06-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 4 ea	Part: RBW6205G19432-3G-3 ✓ Receiver Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24269 PO: PO041916 ✓ Line: 2	Rev: 2	
✓ 6 ea	Part: RBW6205G26251-3G ✓ Spacer Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24271 PO: PO041916 ✓ Line: 4	Rev: 1	
✓ 10 each	Part: SWA3-300 ✓ Wire Clamp Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24273 PO: PO041916 ✓ Line: 6	Rev: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>06/12/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

